

Work Order ID 105871

105871

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August-23-13 8:09:23 AM

Item ID: D212-803-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Left Hand Pilot In Command, Complete 212

Stop ***NS2***

Start Date: 8/23/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/06/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: MLS Date: 13-08-23 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D212-803	

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file and type labels per PPP D212-803-015 CHG002

0.00

DAS
27
9-89

0.00

14/1/8

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

DAS
27
9-89

120

120

QC

Quality Control



QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

14/1/8

13/8/23 


Work Order ID 105871

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Item ID: D212-803-015 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Left Hand Pilot In Command, Complete 212
 Start Date: 8/23/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 9/06/13 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D212-803-015								
	Location: <u>FG122</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
6
9.89

14-01-10
14-01-10

Picklist Print

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Work Order ID: 105871

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Parent Item: D212-803-015

D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 8/23/13


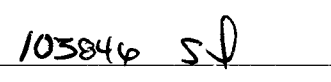

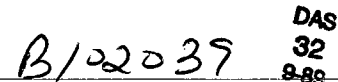


Required Date: 9/06/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.03 new issue DD ver:EC
B:12-10-01 REV B JLM VERIFIED BY:DD

IPP REV

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4410-043		Manufactured	No			110	Each	0.0000		1			
D4410-043 DAS Co-Pilot Collective Head Assembly (222)													
D4410-5	9-89	Manufactured	No			110	Each	0.0000		1			
D4410-5 DAS Face Plate	27												
D4411-3	9-89	Manufactured	No			110	Each	10.0000		1			
D4411-3 Placard													

DAS
27
9-89

Location

Loc Qty

Loc Code

ST107

8

90592

8

ST108

2

92274

2

D4411-5

Manufactured

No


110

Each

11.0000



1



D4411-5
Placard

DAS
27
9-89

Location

Loc Qty

Loc Code

ST107

8

90593

8

ST108

3

92273

3


DAS
31
9-89

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Work Order ID: 105871

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Parent Item: D212-803-015

D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 8/23/13

Required Date: 9/06/13

Start Qty: 1.00

Required Qty: 1.00

D4411-7

Manufactured No

110

Each

13.0000

1

D4411-7
Placard

DAS
27
9-89

Location

Loc Qty

Loc Code

prelim

1

89787

1

ST107

12

105409

12



9921754
~~1x m126858~~



D4413-1

Manufactured No

110

Each

78.0000

1

D4413-1
Dome Plug

DAS
27
9-89

Location

Loc Qty

Loc Code

ST108

78

91375

78



54



27ET51-T

Purchased No

110

Each

2.0000

1

27ET51-T
Switch

DAS
27
9-89

Location

Loc Qty

Loc Code

ST392

2

M125974

2



1



80-037-26

Purchased No

110

Each

2.0000

3

30-037-26
Diode Assembly

DAS
27
9-89

Location

Loc Qty

Loc Code

ST392

2

123364

2



M125974

13/8/27

DAS
26
9-89



2
1x m126858

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Work Order ID: 105871

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Parent Item: D212-803-015

D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 8/23/13

Required Date: 9/06/13

Start Qty: 1.00

Required Qty: 1.00

30-037-3 Purchased No 110 Each 10.0000

2 2
**

30-037-3
Diode Assembly
DAS
27
9-89

Location Loc Qty Loc Code
ST392 10
m126659 10

AN961-6T NAS1149F0463P Purchased No 110 Each 127.0000

3 3
**

AN961-6T
Washer
DAS
27
9-89

Location Loc Qty Loc Code
ST342 127
123314 127

51MXY-5-J Purchased No 110 Each 0.0000

1 1
**

51MXY-5-J
Switch
DAS
27
9-89
M39029/31-240
M39029/31-240
Pin
DAS
27
9-89

Location Loc Qty Loc Code
ST287 22
123503 22

M39029/32-259 Purchased No 110 Each 22.0000

21 21
**

M39029/32-259
Socket
DAS
27
9-89

Location Loc Qty Loc Code
ST287 22
123503 22

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Picklist Print

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Work Order ID: 105871

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Parent Item: D212-803-015

D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 8/23/13

Required Date: 9/06/13

Start Qty: 1.00

Required Qty: 1.00

M39029/31-228

Purchased

No

110

Each

8.0000

** 

2





M39029/31-228

Pin

DAS
27
9-89

Location

Loc Qty

Loc Code

ST287

8

123503

8

M39029/32-247

Purchased

No

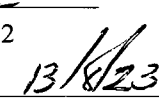
110

Each

8.0000

** 

2





M39029/32-247

Socket

DAS
27
9-89

Location

Loc Qty

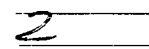
Loc Code

ST287

8

123503

8





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Parent Item: D212-803-015

D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 8/23/13

Required Date: 9/06/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

Each

7,076.000

**

MS21042L3

Nut

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

672

111668

1

117885

32

119017

55

119075

138

123265

43

M126036

403

ST506

1383

123900

912

124291

471

ST510a

5000

M126275

1000

M126333

4000

MS21042L06

Purchased

No

110

Each

483.0000

**

MS21042L06

Nut

DAS
27
9-89

Location

Loc Qty

Loc Code

ST314

216

124859

16

m126474

200

ST316

267

125303

267

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Work Order ID: 105871

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Parent Item: D212-803-015

D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 8/23/13

Required Date: 9/06/13

Start Qty: 1.00

Required Qty: 1.00

MS21044N04

Purchased

No

110

Each

84.0000

~~*MS21044N04*~~

Nut

DAS
27
9-89

Location

Loc Qty

Loc Code

ST315

84

121464

34

125445

50

Each

9.0000

MS21919WDG10

Purchased

No

~~*MS21919WDG10*~~

Clamp

DAS
27
9-89

Location

Loc Qty

Loc Code

ST322

9

m126400

9

Each

1.0000

MS21919WDG19

Purchased

No

~~*MS21919WDG19*~~

Clamp

DAS
27
9-89

Location

Loc Qty

Loc Code

ST322

1

123292

1

Each

12.0000

MS24523-27

Purchased

No

~~*MS24523-27*~~

Switch

27
9-89

Location

Loc Qty

Loc Code

ST323

12

123348

9

125247

3

** 2 2 50

DAS
9-89

** 2 50

DAS
9-89

** 50

DAS
9-89

** 50 13/8/23

DAS
9-89

Picklist Print

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Work Order ID: 105871

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Parent Item: D212-803-015

D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 8/23/13

Required Date: 9/06/13

Start Qty: 1.00

Required Qty: 1.00

MS24693-87 *S7* Purchased No

Each 88.0000

**

MS24693-87

Screw

DAS
27
9-89

S7 22% / B.09.20

Location

Loc Qty

Loc Code

ST302

88

123292

88

MS27039-1-07

Purchased No

Each 203.0000

**

MS27039-1-07

Screw

DAS
27
9-89

Location

Loc Qty

Loc Code

ST305

203

123522

17

125654

186

MS27212-1-3

Purchased No

Each 2.0000

**

MS27212-1-3

Terminal Board

DAS
27
9-89

Location

Loc Qty

Loc Code

ST309

2

123292

2

MS3126E16-99P

Purchased No

Each 10.0000

**

MS3126E16-99P

Socket

DAS
27
9-89

Location

Loc Qty

Loc Code

ST310

10

123996

8

124025

2

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Work Order ID: 105871

105871

Parent Item: D212-803-015

D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 8/23/13

Required Date: 9/06/13

Start Qty: 1.00

Required Qty: 1.00

MS3120E16-99S

Purchased

No

Each

4.0000

MS3120E16-99S

**

Socket

DAS
27
9-89

Location

Loc Qty

Loc Code

ST310

4

123567

1

125247

3

Each

2.0000

MS3373-A1

Purchased

No

MS3373-A1

**

Strip

27
9-89

Location

Loc Qty

Loc Code

ST310

2

123390

1

123544

1

Each

14.0000

MS35206-226

Purchased

No

MS35206-226

**

Screw

DAS
27
9-89

Location

Loc Qty

Loc Code

ST288

14

123189

14

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Picklist Print

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Work Order ID: 105871

105871

Parent Item: D212-803-015

D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 8/23/13

Required Date: 9/06/13

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

Each

7,720.000

NAS1149D0363.1

**

Washer

Location

Loc Qty

Loc Code

FP001

1

123248

1

ST294

384

113068

11

122378

21

124392

352

ST510a

7335

m126319

7335

Each

120.0000

NAS1197-6

Purchased

No

NAS1197-6

**

Washer

Location

Loc Qty

Loc Code

ST295

120

123190

120

DAS
27
9-89

DAS
27
9-89

DAS

DAS

9-89

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Shop Packet Print

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5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D205-803-011	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-013	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-015	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-017	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-019	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				D4410-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1		D4410-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1	D4410-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
1	1			1	D4410-3	FACE PLATE
			1		D4410-5	FACE PLATE
1	1			1	D4410-9	TRIGGER
1	1			1	D4411-1	PLACARD
			1		D4411-3	PLACARD
			1		D4411-5	PLACARD
1	1		1	1	D4411-7	PLACARD
			1		D4413-1	DOME PLUG
					27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					2PB744-T2	SWITCH
					30-037-26	DIODE ASSEMBLY
					30-037-3	DIODE ASSEMBLY
1	1			1	AN565E8H9	SETSCREW
					AN961-6T	WASHER
					51MXY-5-J	SWITCH
1					C400E2-39	SWITCH
17		AR (21)			M39029/31-240	PIN
17		AR (21)			M39029/32-259	SOCKET
		AR (2)			M39029/31-228	PIN
		AR (2)			M39029/32-247	SOCKET
1	1			1	MS20253-1-065	PIN
					MS21042L06	NUT
1	1			1	MS21042L08	NUT
1	1		1	1	MS21042L3	NUT
					MS21044N04	NUT
1	1		1	1	MS21919WDG10	CLAMP
			1	1	MS21919WDG19	CLAMP
1	1				MS21919WDG20	CLAMP
					MS24523-27	SWITCH
					MS24693-S5	SCREW
1	1		1	1	MS27039-1-07	SCREW
					MS27212-1-3	TERMINAL BOARD
1					MS3126E14-19P	PLUG
1					MS3120E14-19S	SOCKET
					MS3126E16-99P	PLUG
					MS3120E16-99S	SOCKET
					MS3373-A1	STRIP
4	4		4	4	MS35206-226	SCREW
2	2		2	2	NAS1149D0363J	WASHER
4	4		4	4	NAS1197-6	WASHER
1	1		1	1	D212-803	KIT-PAPERWORK

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Item ID: D212-803-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Left Hand Pilot In Command, Complete 212

Stop ***NS2***

Start Date: 8/23/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/06/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: *MLJ* Date: *13-08-23* Tooling:

Run Start ***NR1***

QC: Date: SPC (Y/N):

Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr Revision Nbr

IIN-D212-803

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file and type labels per PPP D212-803-015 CHG002

0.00

0.00

MLJ 14-01-08

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

13/8/23 MLJ

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00